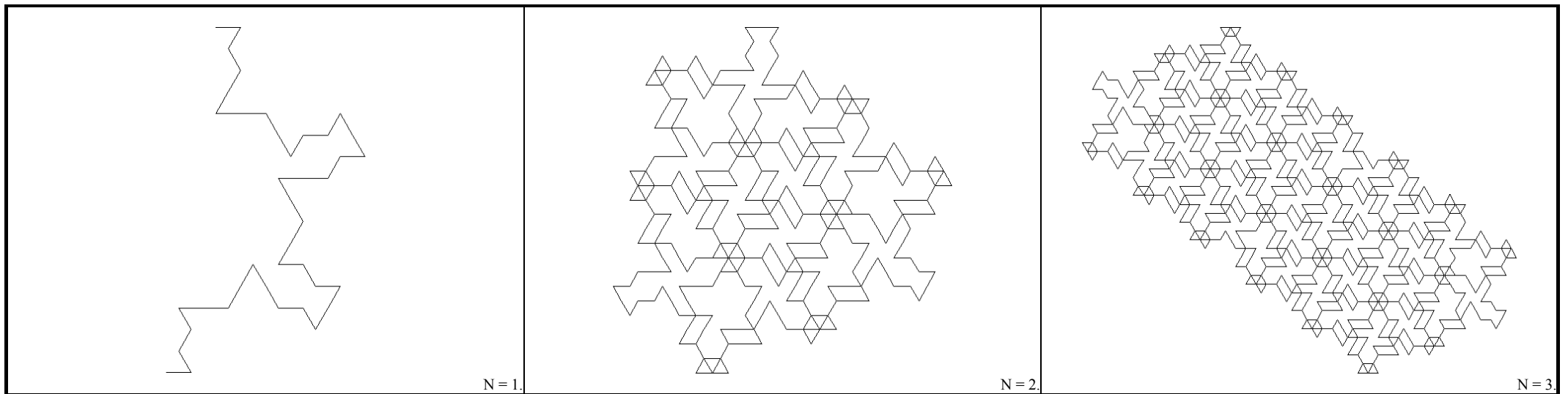


N=4.



N=1.

N=2.

N=3.

MILL (PADLE)

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$\delta = 60^\circ$

A = F F F

F  $\rightarrow$  F ++ FX - F + FXX -- FF + FFXX -- FF + FX - F ++ F

X  $\rightarrow$  +